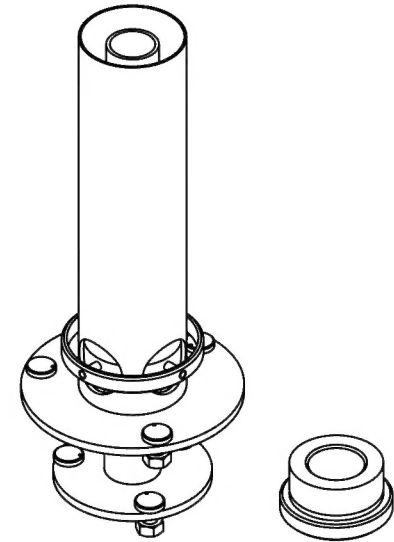
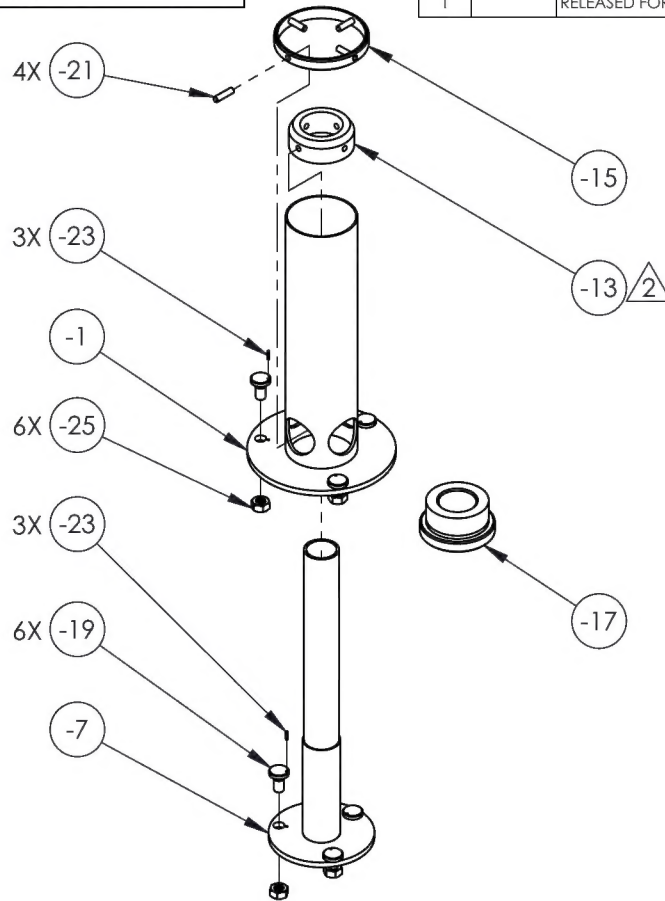


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	9/19/2016	SM	JAG



# NOTES:

1. REF AIRBUS T/N: 105-60101W4.

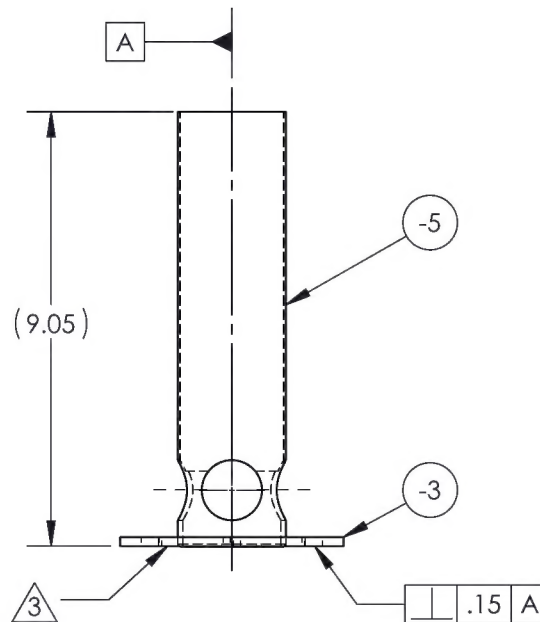
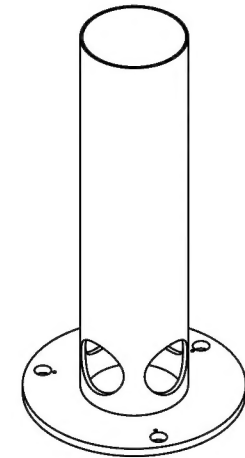
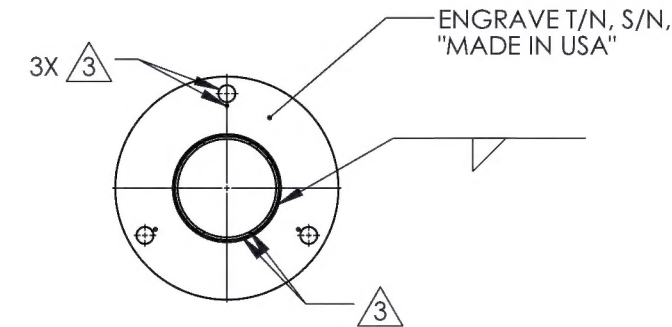
2 TIGHT FIT TO -1, CAN MOVE USING -15.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	OUTER WELDMENT			2
	1		-3		OUTER PLATE	A36/1018/1020 HR		3
	1		-5		OUTER TUBE	STEEL		4
X			-7	1	INNER WELDMENT			5
1			-9		INNER PLATE	A36/1018/1020 HR		6
1			-11		INNER TUBE	STEEL		7
			-13	1	INNER ALIGNMENT BUSHING	A36/1018/1020 HR		8
			-15	1	RING	A36/1018/1020 HR		9
			-17	1	OUTER ALIGNMENT BUSHING	A36/1018/1020 HR		10
			-19	6	FASTENER	4140/4142		11
		B/O	-21	4	DOWEL PIN	S.S.	Ø3/16 x 3/4 (MCMaster-CARR # 97395A471)	1
		B/O	-23	6	SMALL DOWEL PIN	S.S.	Ø1/16 x 5/16 (MCMaster-CARR # 97395A403)	1
		B/O	-25	6	NUT	STEEL	M8 x 1.25 (MCMaster-CARR # 90591A161)	1
ASSY -7	ASSY -1							

TITLE	
ENGINE ALIGNMENT DEVICE	
DWG NO.	REV
RBE105-60101W4	1
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES
DRAWN BY: MACKOVJAK	.015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H145
SCALE 1:6	DATE 7/29/2016
	SHEET 1 OF 11

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				APPROVED



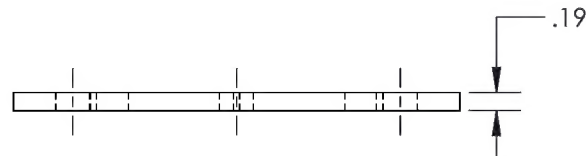
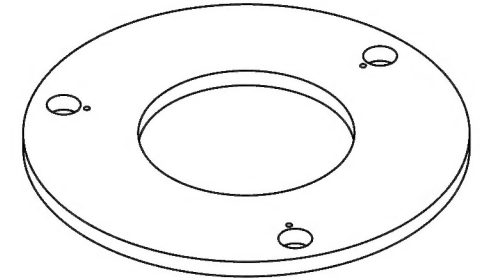
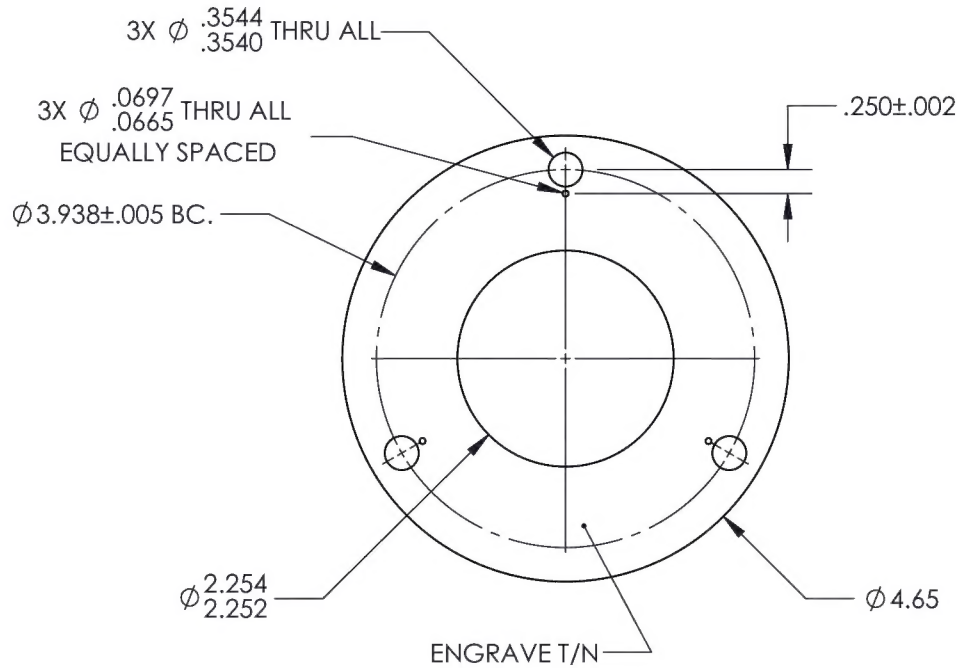
(-1)  
OUTER WELDMENT

- NOTES:  
DUAL FINISH:  
1. ZINC PLATE: ASTM B633 TYPE I SC2  
2. POWDER COAT YELLOW: FED #13538  
3. NO POWDER COAT ON SURFACE.

<b>DART AEROSPACE</b>	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-1</b>	REV <b>1</b>
MAT'L REPT TREAT FINISH SEE NOTES	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: <b>MACKOVJAK</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: <b>CLOUGH</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: <b>ANDERSON</b>	USED ON MODEL
QA APPR: <b>LINDSAY</b>	<b>H145</b>
APPROVED: <b>GILBERT</b>	
SCALE <b>1:4</b>	DATE <b>7/28/2016</b>
SHEET 2 OF 11	

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				APPROVED



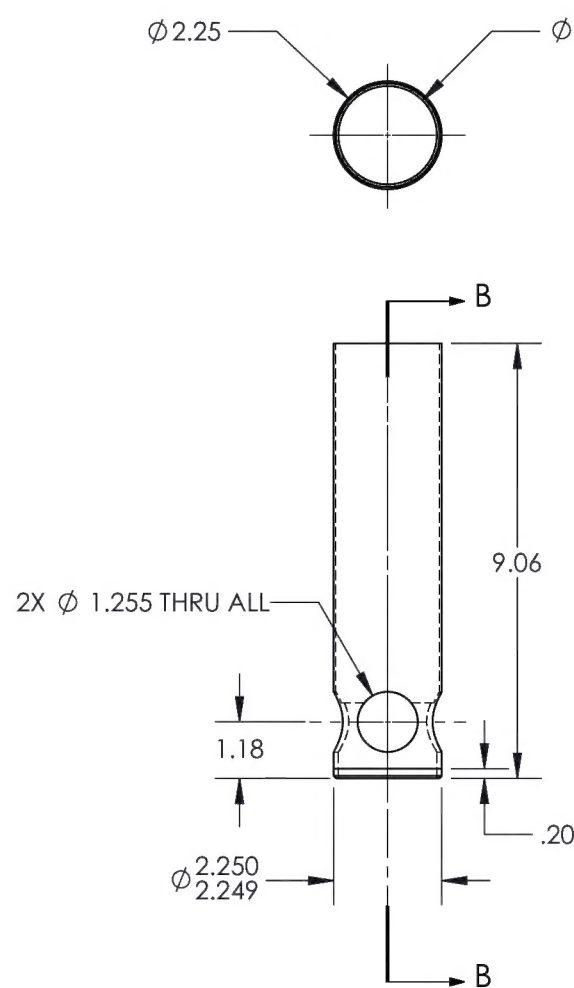
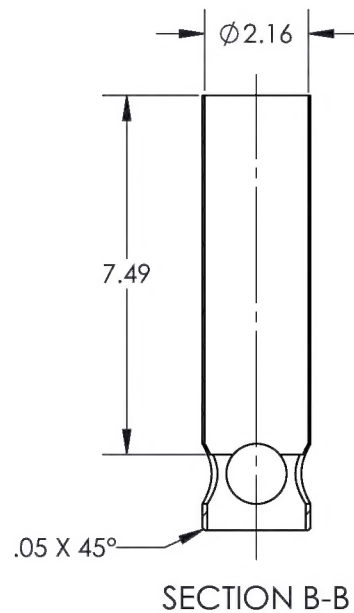
(-3)

OUTER PLATE

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-3</b>	REV <b>1</b>
MAT'L A36/1018/1020 HR HEAT TREAT FINISH SEE -1 SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .010 FRACTIONS $\pm$ 1/8 .XX $\pm$ .03 ANGLES $\pm$ 1° .X $\pm$ .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MACKOVJAK</b> CHECKED: <b>CLOUGH</b> OPPTS APPR: <b>ANDERSON</b> QA APPR: <b>LINDSAY</b> APPROVED: <b>GILBERT</b>	
USED ON MODEL <b>H145</b>	
SCALE <b>1:2</b>	DATE <b>7/28/2016</b>
SHEET 3 OF 11	

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				APPROVED



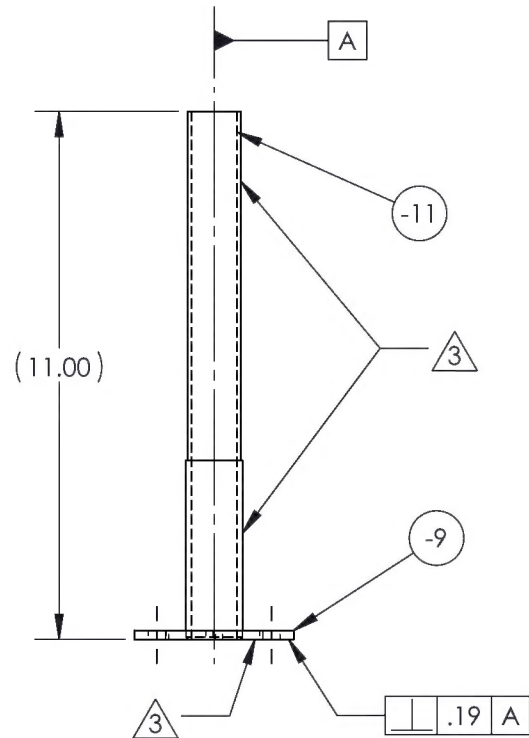
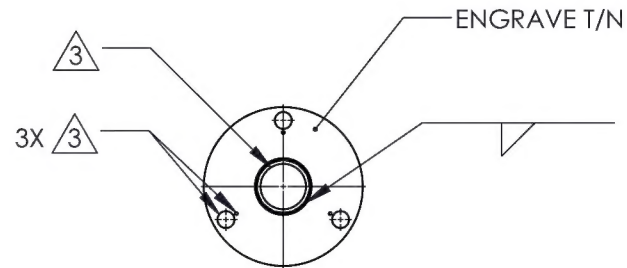
(-5)  
OUTER TUBE



<b>DART</b> AEROSPACE	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-5</b>	REV <b>1</b>
MAT'L STEEL HEAT TREAT FINISH SEE -1 SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MACKOVJAK</b> CHECKED: <b>CLOUGH</b> OPPTS APPR: <b>ANDERSON</b> QA APPR: <b>LINDSAY</b> APPROVED: <b>GILBERT</b>	
USED ON MODEL <b>H145</b>	
SCALE <b>1:4</b>	DATE <b>7/28/2016</b>
SHEET 4 OF 11	

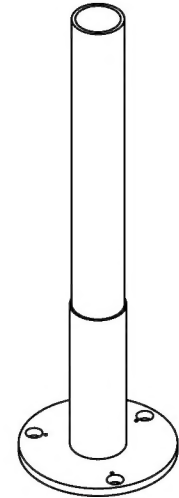
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(-7)

INNER WELDMENT



#### NOTES:

##### DUAL FINISH:

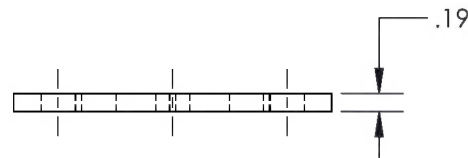
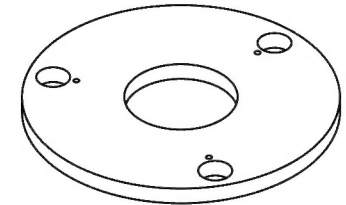
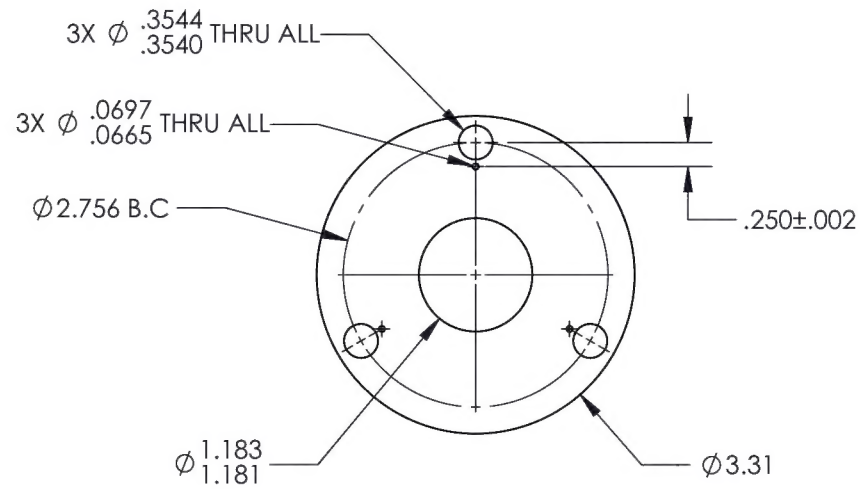
1. ZINC PLATE: ASTM B633 TYPE I SC2
2. POWDER COAT YELLOW: FED #13538

3 NO POWDER COAT ON SURFACE.

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-7</b>	REV <b>1</b>
MAT'L HEAT TREAT FINISH SEE NOTES SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MACKOVJAK</b>	USED ON MODEL <b>H145</b>
CHECKED: <b>CLOUGH</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:4</b>	DATE <b>7/28/2016</b>
SHEET 5 OF 11	

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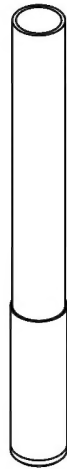
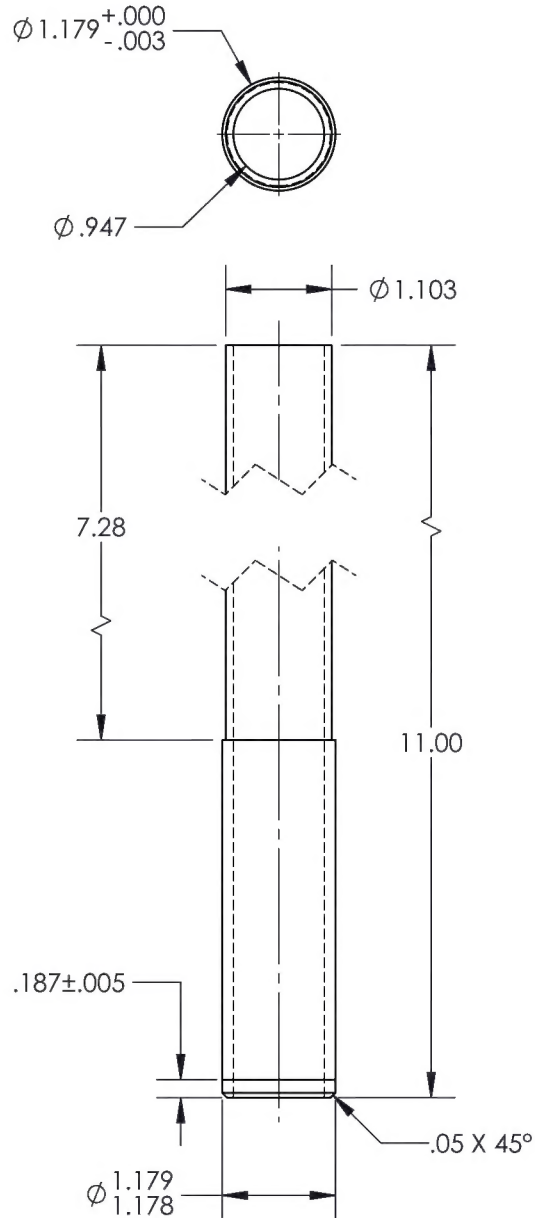
(-9)

INNER PLATE

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-9</b>	REV <b>1</b>
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7	.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$ .03 ANGLES $\pm$ 1°
DRAWN BY: MACKOVJAK	.X $\pm$ .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:2	DATE 7/28/2016
SHEET 6 OF 11	

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				APPROVED



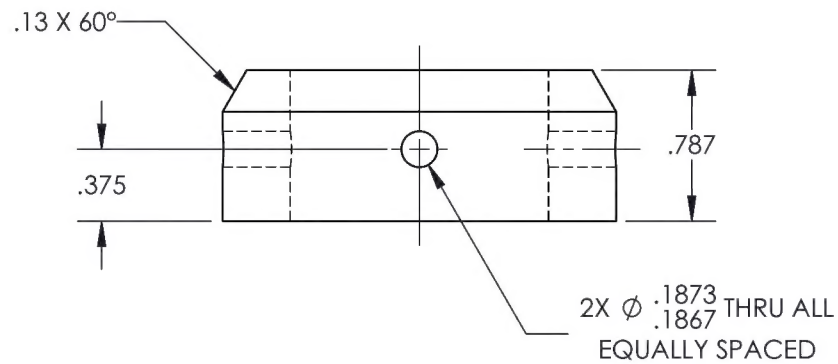
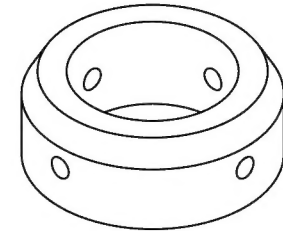
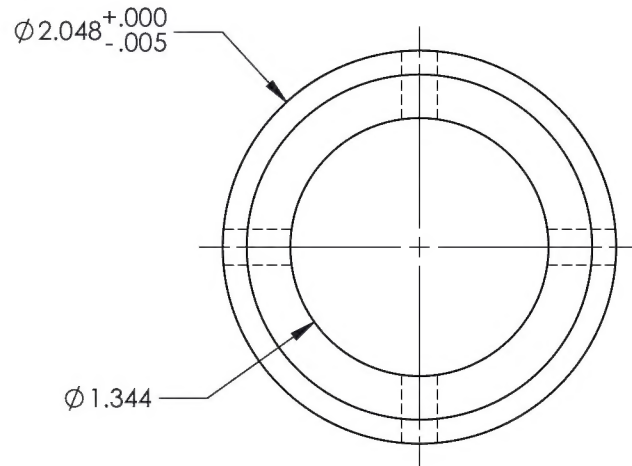
(-11)  
INNER TUBE

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-11</b>	REV <b>1</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7	.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$ .03 ANGLES $\pm$ 1°
	.X $\pm$ .1 SURFACES = 125° ✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:2	DATE 7/28/2016
	SHEET 7 OF 11



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(-13)

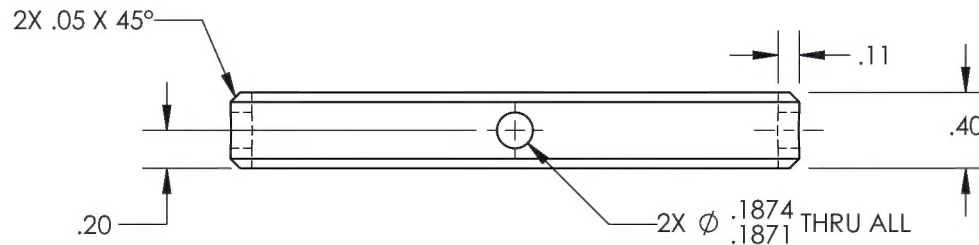
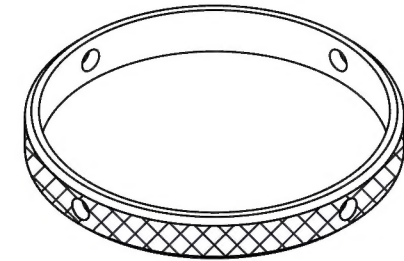
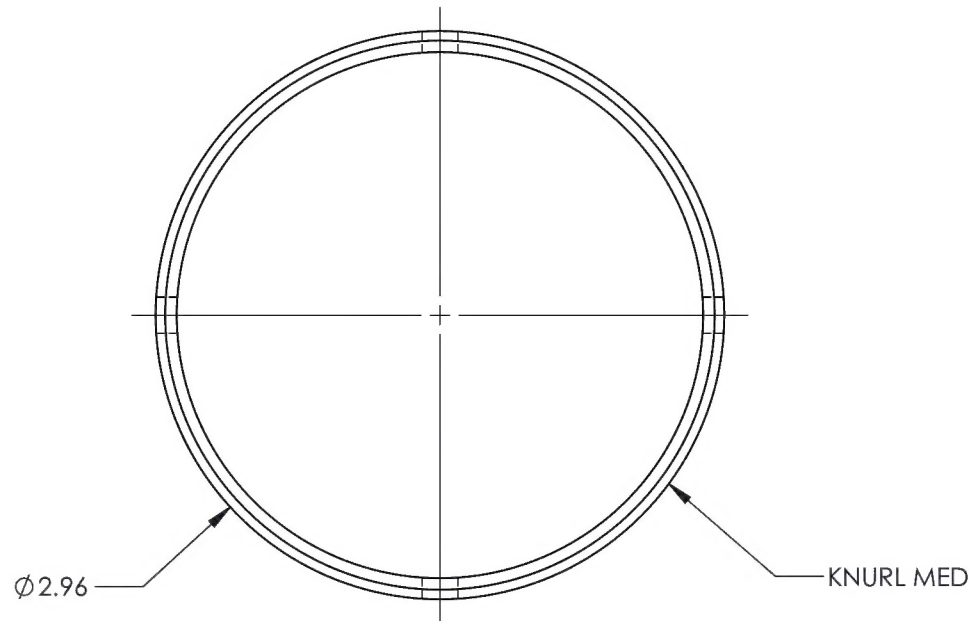
INNER ALIGNMENT BUSHING

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-601-60101W4-13</b>	REV <b>1</b>
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H145
SCALE 1:1	DATE 7/28/2016
SHEET 8 OF 11	



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				APPROVED



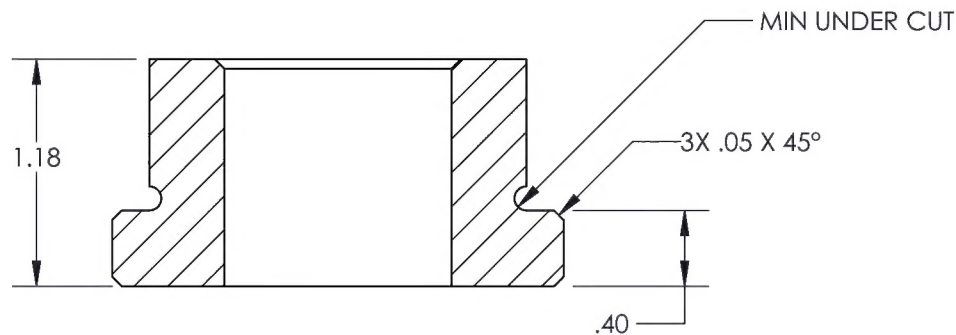
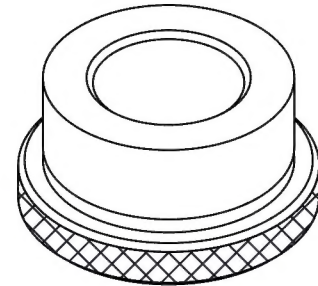
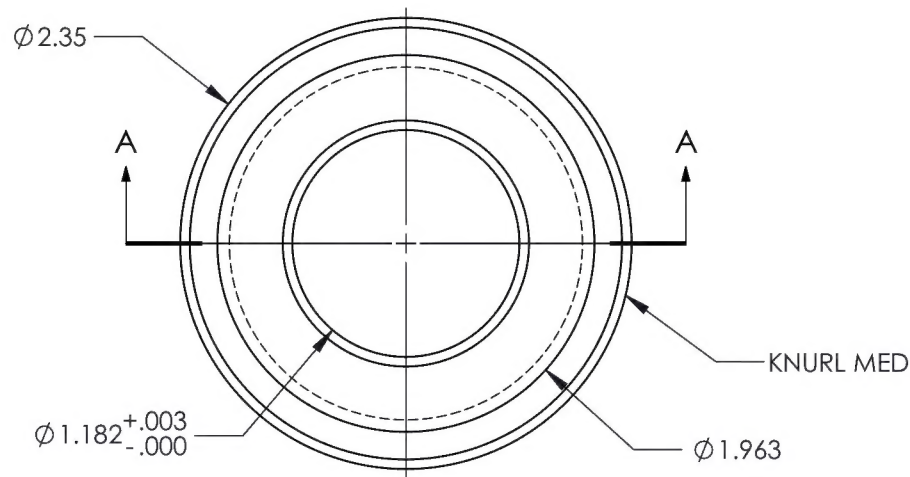
(-15)

RING

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-15</b>	REV <b>1</b>
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
SPEC ASTM B633 TYPE I SC 2	.XX $\pm$ .01 ANGLES $\pm$ 5°
DRAWN BY: MACKOVJAK	.X $\pm$ .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:1	DATE 7/29/2016
	SHEET 9 OF 11

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				APPROVED



SECTION A-A

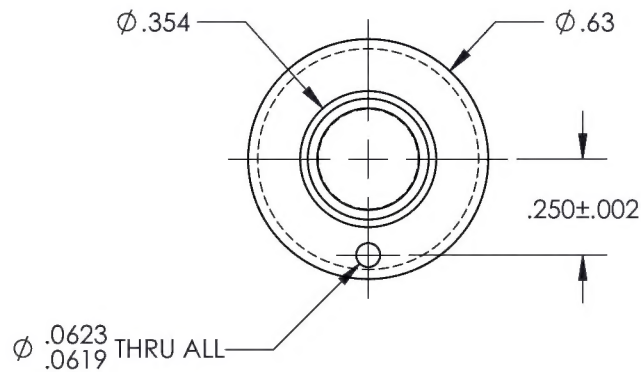
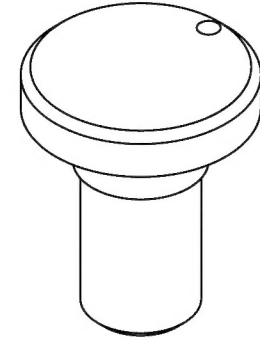
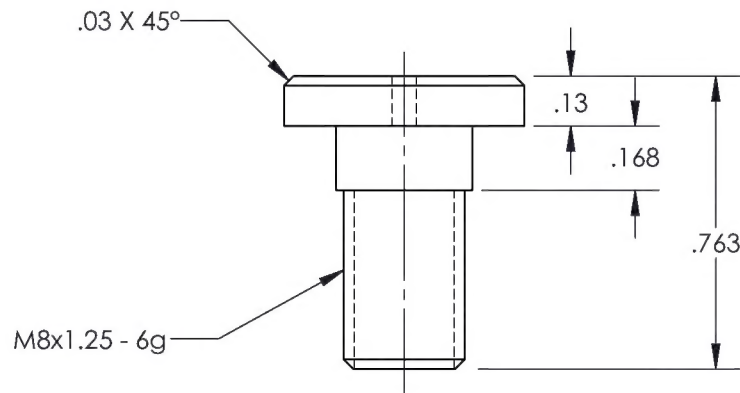
(-17)

OUTER ALIGNMENT BUSHING

<b>DART AEROSPACE</b>	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-17</b>	REV <b>1</b>
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± .5°
DRAWN BY: MACKOVJAK	.X ± .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:1	DATE 7/29/2016
	SHEET 10 OF 11

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-19)  
FASTENER

<b>DART AEROSPACE</b>	
TITLE <b>ENGINE ALIGNMENT DEVICE</b>	
DWG NO. <b>RBE105-60101W4-19</b>	REV <b>1</b>
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: MACKOVJAK	.X ± .1 SURFACES = 125/
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 2:1	DATE 7/29/2016
	SHEET 11 OF 11